



ORBITOOL™ deburring tool

J.W. Done Co.

Home of Cross-Drilled Hole Deburring Technology

888-535-3663

3/20/02

316 CRES

6mm dia intersecting holes

160 rpm part CW rotation

1/8 tool, p/n 10001, super ex-fine cut

5000 rpm, .005 ipr feed

1.37 tool extension